Energy-saving fans

version 2012-10

with ESM, ACi and iQ/iQ²-motor

The engineer’s choice
The new generation of energy-saving fans

Energy savings have become an important topic in almost every aspect of life. Our extended energy saving fan series, based on the energy saving motor (ESM) and the iQ-motor, offers high efficiency throughout a long service life and a significant decrease in energy consumption along with it. This is precisely what is required for refrigeration systems, such as in refrigerated and freezer cases or for condensing units.

Comprehensive series
The series of these energy saving fans includes the compact fan series of ACi 4400 as well as based on the energy saving motor (ESM), axial fans and centrifugal modules as well as the iQ-motor as an energy saving variant of the Q-motor.

Axial fans are available in sizes of 130, 172, 200, 230, 250 and 300 mm plus the compact fan ACi 4400 with the dimensions 119 x 119 x 38 mm. With their new rotors and wall rings, which have been optimised according to aerodynamic criteria, the fans now work even more quietly and require no varnish, a particularly environmentally friendly feature.

Energy saving centrifugal modules are available in sizes of 190 and 220 mm. These are especially appealing due to their compact and aerodynamically optimised design, which allows customers to install them quickly and hassle-free.

The K1G200 energy saving centrifugal module in a diagonal impeller design rounds out the ESM series. It particularly distinguishes itself due to noise-optimised and air flow-optimised performance in the medium pressure range. ebm-papst sets the benchmark here, too.

The existing series was expanded with additional versions and functions to meet new market demands. Among other things, this includes a 24 VDC design with an integrated 0-10 VDC open loop speed control and a speed monitoring output.

A 0-10 VDC open loop speed control is now possible even for the existing line-fed designs by using an ESM+ plug-in module.

This series is supplemented by the energy saving iQ-motor based on ebm-papst’s GreenTech EC technology. The iQ² series further expands the offering with additional functions. Due to its dimensions and mounting options, which are identical to the Q-motor already established on the market, customers are given the possibility of a 1:1 replacement without extensive renovations.

The iQ-motor can be readily installed with normal axial impellers with a 154 to 254 mm diameter.

Maximum efficiency
Our fans and motors achieve a maximum motor efficiency of over 70% and thus only need 1/3 to 1/6 of the power of an otherwise normal shaded-pole motor. Higher efficiency also means lower intrinsic heating during operation at the same time, which dissipates less heat into the surrounding area. This means that less cooling power must be generated, thus resulting in additional energy savings.
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Eco-friendliness and sustainability have always been at the core of our thoughts and actions. For decades, we have worked according to the simple but strict creed of our co-founder Gerhard Sturm: “Each new product we develop has to be better than the last one in terms of economy and ecology.” GreenTech is the ultimate expression of our corporate philosophy.
GreenTech is pro-active development.
Even in the design phase, the materials and processes we use are optimised for the greatest possible eco-friendliness, energy balance and – wherever possible – recyclability. We continually improve the material and performance of our products, as well as the flow and noise characteristics. At the same time, we significantly reduce energy consumption. Close co-operation with universities and scientific institutes and the professorship we endow in the area of power engineering and regenerative energies allows us to profit from the latest research findings in these fields – and at the same time ensure highly qualified young academics.

GreenTech is eco-friendly production.
GreenTech also stands for maximum energy efficiency in our production processes. There, the intelligent use of industrial waste heat and groundwater cooling, photovoltaics and, of course, our own cooling and ventilation technology are of the utmost importance. Our most modern plant, for instance, consumes 91% less energy than currently specified and required. In this way, our products contribute to protecting the environment, from their origin to their recyclable packaging.

GreenTech is acknowledged and certified.
Every step in our chain of production meets the stringent standards of environmental specialists and the public. The 2008 Environmental Prize of Baden-Wuerttemberg, the Green Award 2009, the Energy Efficiency Award 2009 of the dena – to give just a few examples – testify to this. The environmental advantage gained in the performance of the products developed from our GreenTech philosophy can also be measured in the fulfilment of the most stringent energy and environmental standards. In many instances, our products are already well below the thresholds energy legislation will impose a few years from now – several times over.

Our customers profit from this every day.
The heart of GreenTech is future-oriented EC technology from ebm-papst. The EC technology at the core of our most efficient motors and fans allows efficiency of up to 90%, saves energy at a very high level, significantly extends service life and makes our products maintenance-free. These values pay off not only for the environment, but every cent also pays off for the user! All ebm-papst products – even those for which GreenTech EC technology does not (yet) make sense from an application viewpoint – feature the greatest possible connection of economy and ecology.
Series: The existing series of energy saving axial fans was expanded by adding the ACi 4400 series and a compact fan with size 130. In addition, the ESM series is now available as a 24 VDC version with an integrated 0-10 VDC open loop speed control output and a speed monitoring signal. These control options have also become possible for line-fed designs via an additional ESM+ plug-in module.

System: Not just our existing shaded-pole motors were replaced by high-efficiency GreenTech EC motors for our fans, but a complete new system was developed as a whole consisting of an EC motor, impeller and wall ring. Optimum efficiency for the best possible noise behaviour was only able to be achieved by having all of the components perfectly harmonised together.

Energy efficiency: The energy saving motors achieve a maximum efficiency of over 70%. So they only need 1/3 to 1/6 the power of an otherwise normal shaded-pole motor. But higher efficiency also means lower intrinsic heating during operation at the same time, which dissipates less heat into the surrounding area. This results in further energy savings, since less cooling capacity needs to be put in place from the beginning.

Easy installation: Effort needed by the customer for installation and logistics is reduced to a minimum due to the complete system. In addition to the fan itself, only screws are needed for mounting. Further savings result from the pluggable connection line. For example, this allows installation time to be drastically reduced due to a pre-installed cable harness. The number of variants can be substantially reduced by subsequent programming as well by having different air performance levels customised accordingly – even at a later point in time. An earth wire can be omitted due to a design in protection class 2.

Robust design (ESM): Ten years of field experience with more than 3 million energy saving motors shows that the system is robust, maintenance-free and durable. Depending on environmental conditions, the service life usually exceeds 60,000 hours. The stator, which is hermetically sealed with a coat of plastic, is optimally protected from ambient influences. And the electronics are protected from humidity with a sealed off cover, so that IP 54 protection requirements are fulfilled. Shock loads of more than 50g have no effect on the fan due to the stable design.

Certifications:
ACi 4400: UL (507), VDE (EN 60950), CSA
ESM: All of the approvals required in the refrigerated case industry are present or in progress.
VDE: EN 60335-1, -2-24, -2-80, -2-89
UL 1004-1, 1004-3, UL 60730 and GOST
# The new energy-saving axial fans

<table>
<thead>
<tr>
<th>Model</th>
<th>Item Code</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACI 4400</td>
<td></td>
<td>8</td>
</tr>
<tr>
<td>ESM Size 130, 172</td>
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<td>10</td>
</tr>
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<td>ESM Size 200, 230, 250</td>
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<td>14</td>
</tr>
<tr>
<td>ESM Size 300</td>
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<td>28</td>
</tr>
</tbody>
</table>
Energy-saving axial fans
Series ACi 4400  119 x 119 x 38 mm

- **Material:** Housing: Plastic PBT, fibreglass-reinforced
  Blade: Plastic PA, fibreglass-reinforced
- **Number of blades:** 5
- **Direction of air flow:** "V", exhaust over struts
- **Direction of rotation:** Clockwise, seen on rotor
- **Insulation class:** "E"
- **Mounting position:** Any
- **Condensate discharges:** None
- **Mode of operation:** Con. operation (S1)
- **Bearings:** Maintenance-free ball bearings
- **Motor protection:** Via electronics
- **Moisture protection:** Motor and circuit board are coated
- **Electrical connection:** Plug-in connection lateral
- **Protection class:** II
- **Product conforming to standard:** CE
- **Approvals:** UL (507), VDE (EN 60950), CSA

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Curve</th>
<th>Nominal voltage range</th>
<th>Frequency</th>
<th>Speed rpm</th>
<th>Input power</th>
<th>Current draw</th>
<th>Sound pressure level</th>
<th>Sound power level</th>
<th>Ambient temp. °C</th>
<th>Mass kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACi 4420 ML</td>
<td></td>
<td>1~ 230 195...265</td>
<td>50/60</td>
<td>1850</td>
<td>1,4</td>
<td>17</td>
<td>25</td>
<td>4,1</td>
<td>-20...+75</td>
<td>0,25</td>
</tr>
<tr>
<td>ACi 4420 H</td>
<td></td>
<td>1~ 230 195...265</td>
<td>50/60</td>
<td>3000</td>
<td>3,3</td>
<td>35</td>
<td>39</td>
<td>5,1</td>
<td>-20...+75</td>
<td>0,25</td>
</tr>
<tr>
<td>ACi 4420 HH</td>
<td></td>
<td>1~ 230 195...265</td>
<td>50/60</td>
<td>3350</td>
<td>4,4</td>
<td>41</td>
<td>42</td>
<td>5,3</td>
<td>-20...+75</td>
<td>0,25</td>
</tr>
<tr>
<td>ACi 4410 HH</td>
<td></td>
<td>1~ 115 85...132</td>
<td>50/60</td>
<td>3350</td>
<td>4,4</td>
<td>82</td>
<td>42</td>
<td>5,3</td>
<td>-20...+75</td>
<td>0,25</td>
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</tbody>
</table>

subject to alterations

### Curves

<table>
<thead>
<tr>
<th>n rpm</th>
<th>P_e W</th>
<th>I mA</th>
</tr>
</thead>
<tbody>
<tr>
<td>1850</td>
<td>1,4</td>
<td>17</td>
</tr>
<tr>
<td>1850</td>
<td>1,5</td>
<td>18</td>
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<tr>
<td>1850</td>
<td>1,8</td>
<td>18</td>
</tr>
<tr>
<td>1850</td>
<td>1,7</td>
<td>19</td>
</tr>
<tr>
<td>3000</td>
<td>3,3</td>
<td>35</td>
</tr>
<tr>
<td>3000</td>
<td>3,9</td>
<td>39</td>
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<tr>
<td>3000</td>
<td>3,9</td>
<td>44</td>
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<tr>
<td>3000</td>
<td>4,7</td>
<td>46</td>
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<tr>
<td>3350</td>
<td>4,4</td>
<td>41</td>
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<tr>
<td>3350</td>
<td>5,1</td>
<td>48</td>
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<tr>
<td>3350</td>
<td>5,7</td>
<td>53</td>
</tr>
<tr>
<td>3350</td>
<td>5,9</td>
<td>55</td>
</tr>
<tr>
<td>3350</td>
<td>4,4</td>
<td>82</td>
</tr>
<tr>
<td>3350</td>
<td>5,1</td>
<td>96</td>
</tr>
<tr>
<td>3350</td>
<td>5,7</td>
<td>106</td>
</tr>
<tr>
<td>3350</td>
<td>5,9</td>
<td>110</td>
</tr>
</tbody>
</table>

Air performance measured as per: ISO 5801, Installation category A, and without protection against accidental contact.
The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation. With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see Compact fans catalogue version 2011, p. 8-16

{eq}q_V\text{ m}^3/\text{h} = \frac{n \times \rho \times \pi \times d^2}{4 \times 3600 \times \rho_{\text{air}}}\]
- Electr. connection:

![Diagram](image)

Plug connection on both sides possible.
Energy-saving axial fans
Ø 130

- **Material:** Wall ring: Plastic PP, fibreglass-reinforced; Blade: Plastic PA, fibreglass-reinforced
- **Number of blades:** 7
- **Direction of air flow:** "V", exhaust over struts
- **Direction of rotation:** Counter-clockwise, seen on rotor
- **Type of protection:** IP 54
- **Insulation class:** "B"
- **Mounting position:** Any
- **Condensate discharges:** None
- **Mode of operation:** Con. operation (S1)
- **Bearings:** Maintenance-free ball bearings
- **Motor protection:** Via electronics and TOP
- **Electrical connection:** Plug-in connection on motor side
- **Protection class:** II
- **Product conforming to standard:** CE; EN 60335-1
- **Approvals:** VDE, UL, CSA, GOST are applied for
- **Speed:** Using the programming unit, 2 speeds between n_{min} and n_{max} can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>Pa</th>
<th>°C</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G130-AA49 -01</td>
<td>M1G 055-Al</td>
<td>1~</td>
<td>115</td>
<td>50/60</td>
<td>3200</td>
<td>24</td>
<td>0,38</td>
<td>-30</td>
<td>+60</td>
</tr>
<tr>
<td>W1G130-AA25 -01</td>
<td>M1G 055-Al</td>
<td>1~</td>
<td>230</td>
<td>50/60</td>
<td>3200</td>
<td>24</td>
<td>0,19</td>
<td>-30</td>
<td>+70</td>
</tr>
</tbody>
</table>

(subject to alterations)

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

- **n rpm**
- **P_e W**
- **I A**
- **L_w A dB(A)**

For detailed information see page 62 ff.

- **n_{min} = 3200 min^{-1}**
- **n = 2800 min^{-1}**
- **n_{max} = 1100 min^{-1}**
**Electr. connection:**

- **Mains supply voltage**
  - L1 black
  - N blue
  - S brown

- **Speed selection**
  - L1 or N

- **Energy-saving motor / fan (ESM)**

<table>
<thead>
<tr>
<th>Speed selection</th>
<th>n1</th>
<th>n2</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>off</td>
<td>on (L1 or N)</td>
</tr>
</tbody>
</table>

Connection lead (total length 450 mm) is fitted ex works and can be detached.
Energy-saving axial fans
Ø 172

- Material: Wall ring: Plastic PP
  Blade: Plastic PA, fibreglass-reinforced
- Number of blades: 5
- Direction of air flow: "V", exhaust over struts
- Direction of rotation: Counter-clockwise, seen on rotor
- Type of protection: IP 54
- Insulation class: "B"
- Mounting position: Any
- Condensate discharges: None
- Mode of operation: Con. operation (S1)
- Bearings: Maintenance-free ball bearings
- Motor protection: Via electronics and TOP
- Electrical connection: Plug-in connection on motor side
- Protection class: II
- Product conforming to standard: CE
- Approvals: VDE, UL, CSA, GOST
- Speed: Using the programming unit, 2 speeds between \(n_{\text{min}}\) and \(n_{\text{max}}\) can be programmed.

### Nominal Data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>Pa</th>
<th>°C</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G172-EC95</td>
<td>M1G 055-BD</td>
<td>1~</td>
<td>115</td>
<td>50/60</td>
<td>2500</td>
<td>21</td>
<td>0,30</td>
<td>60</td>
<td>-30..+50</td>
</tr>
<tr>
<td>W1G172-EC91</td>
<td>M1G 055-BD</td>
<td>1~</td>
<td>230</td>
<td>50/60</td>
<td>2500</td>
<td>22</td>
<td>0,18</td>
<td>60</td>
<td>-30..+50</td>
</tr>
</tbody>
</table>

*subject to alterations*

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

- Air performance measured as per: ISO 5801, Installation category A, in ebm-papst full nozzle and without protection against accidental contact
- Suction-side noise levels: \(L_{WA}\) as per ISO 13347, \(L_{PA}\) measured at 1 m distance to fan axis
- The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.
- With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 62 ff.
Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
Energy-saving axial fans
Ø 200

- Material: Wall ring: Plastic PP epylene
  Blade: Plastic PA, fibreglass-reinforced
- Number of blades: 5
- Direction of air flow: "V", exhaust over struts
- Direction of rotation: Counter-clockwise, seen on rotor
- Type of protection: IP 54
- Insulation class: "B"
- Mounting position: Any
- Condensate discharges: None
- Mode of operation: Con. operation (S1)
- Bearings: Maintenance-free ball bearings
- Motor protection: Via electronics and TOP
- Electrical connection: Plug-in connection on motor side
- Protection class: II
- Product conforming to standard: CE
- Approvals: VDE, UL, CSA, GOST
- Speed: Using the programming unit, 2 speeds between nmin and nmax can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>Pa</th>
<th>°C</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G200-EC91 -27</td>
<td>M1G 055-BD</td>
<td>1~</td>
<td>50/60</td>
<td>1300</td>
<td>8,0</td>
<td>0,11</td>
<td>23</td>
<td>-30..+50</td>
<td>1,0</td>
</tr>
<tr>
<td>W1G200-EC87 -25</td>
<td>M1G 055-BD</td>
<td>1~</td>
<td>50/60</td>
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<td>8,0</td>
<td>0,07</td>
<td>23</td>
<td>-30..+50</td>
<td>1,0</td>
</tr>
</tbody>
</table>

subject to alterations

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

- Air performance measured as per: ISO 5801, Installation category A, in ebm-papst full nozzle and without protection against accidental contact
- Suction-side noise levels: $L_{WA}$ as per ISO 13347, $L_{WA}$ measured at 1 m distance to fan axis
- The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.
- With any deviation to the standard setup, the specific values have to be checked and re-viewed once installed or fitted!

For detailed information see page 62 ff.
Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
Energy-saving axial fans
Ø 200

- Material: Wall ring: Plastic PP
  Blade: Plastic PA, fibreglass-reinforced
- Number of blades: 5
- Direction of air flow: "V", exhaust over struts
- Direction of rotation: Counter-clockwise, seen on rotor
- Type of protection: IP 54
- Insulation class: "B"
- Mounting position: Any
- Condensate discharges: None
- Mode of operation: Con. operation (S1)

- Bearings: Maintenance-free ball bearings
- Motor protection: Via electronics and TOP
- Electrical connection: Plug-in connection on motor side
- Protection class: II
- Product conforming to standard: CE
- Approvals: VDE, UL, CSA, GOST
- Speed: Using the programming unit, 2 speeds between \( n_{\text{min}} \) and \( n_{\text{max}} \) can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>Nominal voltage</th>
<th>Frequency</th>
<th>Speed (rpm)</th>
<th>Max. input power (W)</th>
<th>Max. current draw (A)</th>
<th>Max. back pressure (Pa)</th>
<th>Perm. amb. temp. (°C)</th>
<th>Mass (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G200-EC95 -47</td>
<td>M1G 055-BD</td>
<td>1~ 115</td>
<td>50/60</td>
<td>2100</td>
<td>0,46</td>
<td>55</td>
<td>-30...+50</td>
<td>1,0</td>
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<tr>
<td>W1G200-EC91 -45</td>
<td>M1G 055-BD</td>
<td>1~ 230</td>
<td>50/60</td>
<td>2100</td>
<td>0,24</td>
<td>55</td>
<td>-30...+50</td>
<td>1,0</td>
<td></td>
</tr>
</tbody>
</table>

subject to alterations

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

<table>
<thead>
<tr>
<th>( n ) (rpm)</th>
<th>( P_e ) (W)</th>
<th>( I ) (A)</th>
<th>( L_{WA} ) (dB(A))</th>
</tr>
</thead>
<tbody>
<tr>
<td>2100</td>
<td>28</td>
<td>0,42</td>
<td>62</td>
</tr>
<tr>
<td>2100</td>
<td>30</td>
<td>0,46</td>
<td>61</td>
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<td>2100</td>
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<td>0,46</td>
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<td>0,46</td>
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<td>1500</td>
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<td>0,22</td>
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<td>1500</td>
<td>16</td>
<td>0,13</td>
<td>55</td>
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</tbody>
</table>

Air performance measured as per: ISO 5801, Installation category A, in ebm-papst full nozzle and without protection against accidental contact.

Suction-side noise levels:
- \( L_{WA} \) as per ISO 13347,
- \( L_{WA} \) measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 62 ff.
Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
Energy-saving axial fans
Ø 200

- **Material:** Wall ring: epylen
  Blade: Plastic PA, fibreglass-reinforced
- **Number of blades:** 5
- **Direction of air flow:** "V", exhaust over struts
- **Direction of rotation:** Counter-clockwise, seen on rotor
- **Type of protection:** IP 54
- **Insulation class:** "B"
- **Mounting position:** Any
- **Condensate discharges:** None
- **Mode of operation:** Con. operation (S1)
- **Bearings:** Maintenance-free ball bearings
- **Motor protection:** Via electronics and TOP
- **Electrical connection:** Plug-in connection on motor side
- **Protection class:** II
- **Approvals:** VDE, UL, CSA, GOST are applied for
- **Technical features:** Control input 0-10 VDC / PWM, Tach output

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>Curve</th>
<th>Normal voltage</th>
<th>Normal voltage range</th>
<th>Speed (rpm)</th>
<th>Power (W)</th>
<th>Current (A)</th>
<th>Max. back pressure (Pa)</th>
<th>Perm. amb. temp. (°C)</th>
<th>Mass (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G200-EF41 -01</td>
<td>M1G 055-BD</td>
<td>③</td>
<td>VDC</td>
<td>VDC</td>
<td>1550</td>
<td>11</td>
<td>0,50</td>
<td>30-300</td>
<td>-30...+50</td>
<td>1,0</td>
</tr>
<tr>
<td>W1G200-EF01 -01</td>
<td>M1G 055-BD</td>
<td>③</td>
<td>VDC</td>
<td>VDC</td>
<td>2130</td>
<td>29</td>
<td>1,50</td>
<td>55-300</td>
<td>-30...+50</td>
<td>1,0</td>
</tr>
</tbody>
</table>

Subject to alterations

(1) Nominal data running at free air.

### Curves

<table>
<thead>
<tr>
<th>n (rpm)</th>
<th>Pₒ (W)</th>
<th>I (A)</th>
<th>LWA (dB(A))</th>
</tr>
</thead>
<tbody>
<tr>
<td>① 1550</td>
<td>11</td>
<td>0,50</td>
<td>54</td>
</tr>
<tr>
<td>② 1530</td>
<td>11</td>
<td>0,50</td>
<td>53</td>
</tr>
<tr>
<td>③ 1510</td>
<td>11</td>
<td>0,51</td>
<td>52</td>
</tr>
<tr>
<td>④ 1515</td>
<td>11</td>
<td>0,51</td>
<td>55</td>
</tr>
<tr>
<td>⑤ 2130</td>
<td>29</td>
<td>1,50</td>
<td>62</td>
</tr>
<tr>
<td>⑥ 2085</td>
<td>30</td>
<td>1,56</td>
<td>62</td>
</tr>
<tr>
<td>⑦ 2050</td>
<td>31</td>
<td>1,61</td>
<td>61</td>
</tr>
<tr>
<td>⑧ 2050</td>
<td>31</td>
<td>1,62</td>
<td>59</td>
</tr>
</tbody>
</table>

Air performance measured as per: ISO 5801,
Installation category A,
In ebm-papst full nozzle
and without protection against accidental contact

Suction-side noise levels:
LWA as per ISO 13347,
LpA measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and re-viewed once installed or fitted!

For detailed information see page 62 ff.
Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
Energy-saving axial fans
Ø 200

- **Material:** Wall ring: epylene  
  Blade: Plastic PA, fibreglass-reinforced
- **Number of blades:** 5
- **Direction of air flow:** "V", exhaust over struts
- **Direction of rotation:** Counter-clockwise, seen on rotor
- **Type of protection:** IP 54
- **Insulation class:** "B"
- **Mounting position:** Any
- **Condensate discharges:** None
- **Mode of operation:** Con. operation (S1)
- **Bearings:** Maintenance-free ball bearings
- **Motor protection:** Via electronics and TOP
- **Electrical connection:** Plug-in connection on motor side
- **Protection class:** II
- **Product conforming to standard:** CE; EN 60335-1
- **Approvals:** VDE, UL, CSA, GOST are applied for
- **Technical features:** Control input 0-10 VDC / PWM, Output 10 VDC max. 1.1 mA, Tach output

---

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>Normal voltage</th>
<th>Frequency</th>
<th>Speed (rpm)</th>
<th>Max. input Power</th>
<th>Max. current draw</th>
<th>Max. back pressure</th>
<th>Perm. amb. temp.</th>
<th>Mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G200-EC87 -A2</td>
<td>M1G 055-BD</td>
<td>1~ 230</td>
<td>50/60</td>
<td>1300</td>
<td>8</td>
<td>0,07</td>
<td>23</td>
<td>-30...+50</td>
<td>1,0</td>
</tr>
<tr>
<td>W1G200-EC91 -A4</td>
<td>M1G 055-BD</td>
<td>1~ 230</td>
<td>50/60</td>
<td>2100</td>
<td>31</td>
<td>0,24</td>
<td>55</td>
<td>-30...+50</td>
<td>1,0</td>
</tr>
</tbody>
</table>

**Curves**

- **Air performance measured as per:** ISO 5801, Installation category A, in ebm-papst full nozzle and without protection against accidental contact
- **Suction-side noise levels:** $L_{WA}$ as per ISO 13347, $L_{WA}$ measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 62 ff.
Electr. connection:

```
- CON10
  1.  N
  2.  AC1
- CON50
  1.  +10V
  2.  AC2
  3.  10V/PWM
  4.  GND
  5.  Turbo

Imax = 1.1mA
100μF
220μF
```

Accessories p. 40 ff.
Electr. connection p. 47
Energy-saving axial fans
Ø 200

- Material: Blade: Plastic PA, fibreglass-reinforced Guard grille: epylen
- Number of blades: 5
- Direction of air flow: "A", intake over guard grille
- Direction of rotation: Counter-clockwise, seen on rotor
- Type of protection: IP 54
- Insulation class: "B"
- Mounting position: Any
- Condensate discharges: None
- Mode of operation: Con. operation (S1)
- Bearings: Maintenance-free ball bearings
- Motor protection: Via electronics and TOP
- Electrical connection: Plug-in connection on motor side
- Protection class: II
- Product conforming to standard: CE
- Approvals: VDE, UL, CSA, GOST
- Speed: Using the programming unit, 2 speeds between n_{min} and n_{max} can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>Pa</th>
<th>°C</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>S1G 200-CA95 -02</td>
<td>M1G 055-BD</td>
<td>1~</td>
<td>115</td>
<td>50/60</td>
<td>2000</td>
<td>31</td>
<td>0,43</td>
<td>-30...+50</td>
<td>0,95</td>
</tr>
<tr>
<td>S1G 200-CA91 -02</td>
<td>M1G 055-BD</td>
<td>1~</td>
<td>230</td>
<td>50/60</td>
<td>2000</td>
<td>34</td>
<td>0,26</td>
<td>-30...+50</td>
<td>0,95</td>
</tr>
</tbody>
</table>

**Nominal data (1)** Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

- Air performance measured as per: ISO 5801, Installation category A, in ebm-papst short nozzle and with protection against accidental contact
- Suction-side noise levels: L_{WA} as per ISO 13347, L_{PA} measured at 1 m distance to fan axis
- The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.
- With any deviation to the standard setup, the specific values have to be checked and re- viewed once installed or fitted!

For detailed information see page 62 ff.
Electr. connection:

- Mains supply voltage
- Speed selection L1 or N
- Energy-saving motor / fan (ESM)

Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
Energy-saving axial fans
Ø 230

- Material: Wall ring: Plastic PP
  Blade: Plastic PA, fibreglass-reinforced
- Number of blades: 5
- Direction of air flow: "V", exhaust over struts
- Direction of rotation: Counter-clockwise, seen on rotor
- Type of protection: IP 54
- Insulation class: "B"
- Mounting position: Any
- Condensate discharges: None
- Mode of operation: Con. operation (S1)

- Bearings: Maintenance-free ball bearings
- Motor protection: Via electronics and TOP
- Electrical connection: Plug-in connection on motor side
- Protection class: II
- Product conforming to standard: CE
- Approvals: VDE, UL, CSA, GOST
- Speed: Using the programming unit, 2 speeds between n_min and n_max can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>Pa</th>
<th>°C</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G230-EB97 -01</td>
<td>M1G055-BD</td>
<td>①</td>
<td>1~</td>
<td>115</td>
<td>50/60</td>
<td>1500</td>
<td>23</td>
<td>0,35</td>
<td>-30..+50</td>
</tr>
<tr>
<td>W1G230-EB98 -01</td>
<td>M1G055-BD</td>
<td>②</td>
<td>1~</td>
<td>230</td>
<td>50/60</td>
<td>1500</td>
<td>26</td>
<td>0,20</td>
<td>-30..+50</td>
</tr>
</tbody>
</table>

subject to alterations

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

- Air performance measured as per: ISO 5801,
  Installation category A,
  in ebm-papst full nozzle
  and without protection against accidental contact
- Suction-side noise levels:
  L_{WA} as per ISO 13347,
  L_{PA} measured at 1 m distance
to fan axis
- The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.
- With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 62 ff.
Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
Energy-saving axial fans
Ø 250

- Material: Wall ring: Plastic PP
  Blade: Plastic PA, fibreglass-reinforced
- Number of blades: 5
- Direction of air flow: "V", exhaust over struts
- Direction of rotation: Counter-clockwise, seen on rotor
- Type of protection: IP 54
- Insulation class: "B"
- Mounting position: Any
- Condensate discharges: None
- Mode of operation: Con. operation (S1)

- Bearings: Maintenance-free ball bearings
- Motor protection: Via electronics and TOP
- Electrical connection: Plug-in connection on motor side
- Protection class: II
- Product conforming to standard: CE
- Approvals: VDE, UL, CSA, GOST
- Speed: Using the programming unit, 2 speeds between \( n_{\text{min}} \) and \( n_{\text{max}} \) can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>Pa</th>
<th>°C</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G250-BB21 -01</td>
<td>M1G 055-BI</td>
<td>1~</td>
<td>50/60</td>
<td>1700</td>
<td>32</td>
<td>0,47</td>
<td>-30..+50</td>
<td>1,55</td>
<td></td>
</tr>
<tr>
<td>W1G250-BB17 -01</td>
<td>M1G 055-BI</td>
<td>1~</td>
<td>230</td>
<td>1700</td>
<td>32</td>
<td>0,24</td>
<td>-30..+50</td>
<td>1,55</td>
<td></td>
</tr>
</tbody>
</table>

*subject to alterations*

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

Air performance measured as per: ISO 5801, Installation category A, in ebm-papst full nozzle and with protection against accidental contact

Suction-side noise levels:
- \( L_{\text{nA}} \) as per ISO 13347,
- \( L_{\text{nA}} \) measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 62 ff.

![Curves diagram](image-url)
Electr. connection:

- Mains supply voltage
- Speed selection L1 or N
- Energy-saving motor / fan (ESM)

<table>
<thead>
<tr>
<th>S</th>
<th>off</th>
<th>on (L1 or N)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Speed selection:

- n1
- n2

Electrical connection:

- L1 black
- N blue
- S brown

Speed selection:

- L1 or N

Mains supply voltage:

- V

Energy-saving motor / fan (ESM):

- blue
- brown

Mains supply voltage:

- off
- on (L1 or N)

Electric connection:

- L1
- S

Speed selection:

- n1
- n2

Mains supply voltage:

- V

Energy-saving motor / fan (ESM):

- blue
- brown

Mains supply voltage:

- off
- on (L1 or N)
Energy-saving axial fans
Ø 300

- **Material:** Wall ring: Plastic PP
  Blade: Plastic PA, fiberglass-reinforced
- **Number of blades:** 5
- **Direction of air flow:** "V", exhaust over struts
- **Direction of rotation:** Counter-clockwise, seen on rotor
- **Type of protection:** IP 54
- **Insulation class:** "B"
- **Mounting position:** Any
- **Condensate discharges:** None
- **Mode of operation:** Con. operation (S1)

- **Bearings:** Maintenance-free ball bearings
- **Motor protection:** Via electronics and TOP
- **Electrical connection:** Plug-in connection on motor side
- **Protection class:** II
- **Product conforming to standard:** CE
- **Approvals:** VDE, UL, CSA, GOST
- **Speed:** Using the programming unit, 2 speeds between $n_{\text{min}}$ and $n_{\text{max}}$ can be programmed.

### Nominal data table

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>Frequency</th>
<th>Speed (rpm)</th>
<th>Max. input power (W)</th>
<th>Max. current draw (A)</th>
<th>Max. back pressure (Pa)</th>
<th>Perm. amb. temp. (°C)</th>
<th>Mass (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>W1G300-BB23 -01</td>
<td>M1G 055-BI</td>
<td>1~</td>
<td>115</td>
<td>50/60</td>
<td>1300</td>
<td>35</td>
<td>0,50</td>
<td>-30..+50</td>
<td>1,75</td>
<td></td>
</tr>
<tr>
<td>W1G300-BB19 -01</td>
<td>M1G 055-BI</td>
<td>1~</td>
<td>230</td>
<td>50/60</td>
<td>1300</td>
<td>35</td>
<td>0,27</td>
<td>-30..+50</td>
<td>1,75</td>
<td></td>
</tr>
</tbody>
</table>

*subject to alterations*

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

<table>
<thead>
<tr>
<th>Curve</th>
<th>n (rpm)</th>
<th>$P_e$ (W)</th>
<th>I (A)</th>
<th>$L_{WA}$ (dB(A))</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>1300</td>
<td>28</td>
<td>0,41</td>
<td>58</td>
</tr>
<tr>
<td>B</td>
<td>1300</td>
<td>31</td>
<td>0,46</td>
<td>58</td>
</tr>
<tr>
<td>C</td>
<td>1300</td>
<td>32</td>
<td>0,47</td>
<td>57</td>
</tr>
<tr>
<td>D</td>
<td>1300</td>
<td>35</td>
<td>0,50</td>
<td>58</td>
</tr>
<tr>
<td>E</td>
<td>900</td>
<td>12</td>
<td>0,24</td>
<td>50</td>
</tr>
<tr>
<td>F</td>
<td>900</td>
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</tr>
<tr>
<td>G</td>
<td>900</td>
<td>15</td>
<td>0,26</td>
<td>49</td>
</tr>
<tr>
<td>H</td>
<td>900</td>
<td>16</td>
<td>0,27</td>
<td>50</td>
</tr>
<tr>
<td>I</td>
<td>1300</td>
<td>32</td>
<td>0,25</td>
<td>58</td>
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<tr>
<td>J</td>
<td>1300</td>
<td>34</td>
<td>0,27</td>
<td>58</td>
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<tr>
<td>K</td>
<td>1300</td>
<td>35</td>
<td>0,27</td>
<td>58</td>
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<tr>
<td>L</td>
<td>900</td>
<td>13</td>
<td>0,12</td>
<td>50</td>
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<td>M</td>
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<td>0,13</td>
<td>49</td>
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<tr>
<td>N</td>
<td>900</td>
<td>15</td>
<td>0,14</td>
<td>49</td>
</tr>
<tr>
<td>O</td>
<td>900</td>
<td>16</td>
<td>0,15</td>
<td>50</td>
</tr>
</tbody>
</table>

Air performance measured as per: ISO 5801,
Installation category A,
in ebm-papst full nozzle
and with protection against accidental contact

Suction-side noise levels:
$L_{WA}$ as per ISO 13347,
$L_{WA}$ measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and re-viewed once installed or fitted!

For detailed information see page 62 ff.

---

- $n_{\text{max}} = 1300 \text{ min}^{-1}$
- $n = 900 \text{ min}^{-1}$
- $n_{\text{min}} = 700 \text{ min}^{-1}$
Electr. connection:

- Mains supply voltage
- Speed selection L1 or N

<table>
<thead>
<tr>
<th>L1</th>
<th>N</th>
<th>S</th>
</tr>
</thead>
<tbody>
<tr>
<td>black</td>
<td>blue</td>
<td>brown</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Speed selection</th>
<th>off</th>
<th>on (L1 or N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>n1</td>
<td>n2</td>
<td></td>
</tr>
</tbody>
</table>

Energy-saving motor / fan (ESM)

Electrical connection:

- L1:
  - Black: Black
  - Blue: Blue
  - Brown: Brown

Properties:

- Accessories p. 40 ff.
Energy-saving axial fans
Ø 300

- **Material:** Blade: Plastic PA, fibre-glass-reinforced
  Guard grille: epylene
- **Number of blades:** 5
- **Direction of air flow:** "A", intake over guard grille
- **Direction of rotation:** Counter-clockwise, seen on rotor
- **Type of protection:** IP 54
- **Insulation class:** "B"
- **Mounting position:** Any
- **Condensate discharges:** None
- **Mode of operation:** Con. operation (S1)
- **Bearings:** Maintenance-free ball bearings
- **Motor protection:** Via electronics and TOP
- **Electrical connection:** Plug-in connection on motor side
- **Protection class:** II
- **Product conforming to standard:** CE
  Approvals: VDE, UL, CSA, GOST
- **Speed:** Using the programming unit, 2 speeds between n_{min} and n_{max} can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>Pa</th>
<th>°C</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>S1G 300-CA23 -02</td>
<td>M1G 055-BI</td>
<td>1– 115</td>
<td>50/60</td>
<td>1250</td>
<td>35</td>
<td>0,56</td>
<td>-30...+50</td>
<td>1,4</td>
<td></td>
</tr>
<tr>
<td>S1G 300-CA19 -02</td>
<td>M1G 055-BI</td>
<td>1– 230</td>
<td>50/60</td>
<td>1250</td>
<td>35</td>
<td>0,27</td>
<td>-30...+50</td>
<td>1,4</td>
<td></td>
</tr>
</tbody>
</table>

(subject to alterations)

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

- **Air performance measured as per:** ISO 5801,
  Installation category A,
  in ebm-papst short nozzle
  and with protection against accidental contact
- **Suction-side noise levels:**
  L_{WA} as per ISO 13347,
  L_{WA} measured at 1 m distance to fan axis
- **The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.**
- **With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!**

For detailed information see page 62 ff.
Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
The perfect combination!

For the new energy saving centrifugal modules, we have combined a backward curved centrifugal impeller already established on the market with new compact modules. The result is a highly compact unit with an integrated inlet nozzle and motor suspension directly connected to the mounting plate. The mounting plate, inlet nozzle and motor suspension consist of a robust and durable plastic. This has the advantage that no compromises have to be made in the aero-acoustic design.

The energy saving centrifugal modules are available with impellers with a 190 and 220 mm diameter. They are extremely compact and easy to install. Intricate adjustments to the impeller for the nozzle are not necessary. An inlet side guard grille is available for installation as an accessory.

The new diagonal K1G200 with an energy saving motor rounds out the series. The diagonal impeller design particularly distinguishes itself through its noise-optimised and air flow-optimised performance in the medium pressure range and sets new benchmarks in the process.

Take advantage of the benefits offered by a completely pre-installed functional unit:
- Compact design
- Optimised, tested and guaranteed functional unit
- Plug-and-play characteristic
- Easy installation
- Energy saving motor (ESM)
- Optional guard grille
- Simple logistics

Maximum efficiency

The energy saving motors achieve a maximum efficiency of over 70%. So they only need 1/3 to 1/6 the power of an otherwise normal shaded-pole motor. But higher efficiency also means lower intrinsic heating during operation at the same time, which dissipates less heat into the surrounding area. This means that less cooling power must be generated from the outset, thus resulting in additional energy savings.
The new energy-saving centrifugal modules

<table>
<thead>
<tr>
<th>Size</th>
<th>Backward Curved</th>
<th>Diagonal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size 190</td>
<td></td>
<td>34</td>
</tr>
<tr>
<td>Size 220</td>
<td></td>
<td>36</td>
</tr>
<tr>
<td>Size 200</td>
<td></td>
<td>38</td>
</tr>
</tbody>
</table>
EC centrifugal module
backward curved, Ø 190

- **Material**: Housing: Plastic PA, fibreglass-reinforced
  Impeller: Plastic PA, fibreglass-reinforced
  Rotor: Galvanised
- **Number of blades**: 7
- **Direction of rotation**: clockwise, seen on rotor
- **Type of protection**: IP 54
- **Insulation class**: “B”
- **Mounting position**: Any
- **Condensate discharges**: None, open rotor
- **Mode of operation**: Con. operation (S1)
- **Bearings**: Maintenance-free ball bearings
- **Motor protection**: Via electronics and TOP
- **Electrical connection**: Plug-in connection on motor side
- **Protection class**: II
- **Product conforming to standard**: CE
- **Approvals**: VDE, UL, CSA, GOST are applied for
- **Speed**: Using the programming unit, 2 speeds between \( n_{\text{min}} \) and \( n_{\text{max}} \) can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>Nominal voltage</th>
<th>Frequency</th>
<th>Speed (rpm)</th>
<th>Max. input power (1)</th>
<th>Max. current draw (1)</th>
<th>Perm. amb. temp.</th>
</tr>
</thead>
<tbody>
<tr>
<td>K1G 190</td>
<td>M1G 055-BD</td>
<td>1~ 115</td>
<td>50/60</td>
<td>2000</td>
<td>30</td>
<td>0,45</td>
<td>-30..+50</td>
</tr>
<tr>
<td>K1G 190</td>
<td>M1G 055-BD</td>
<td>1~ 230</td>
<td>50/60</td>
<td>2000</td>
<td>30</td>
<td>0,24</td>
<td>-30..+50</td>
</tr>
</tbody>
</table>

Subject to alterations

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

<table>
<thead>
<tr>
<th>( n ) rpm</th>
<th>( P_e ) W</th>
<th>( I ) A</th>
<th>( L_{WA} ) dB(A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2000</td>
<td>21</td>
<td>0,34</td>
<td>62</td>
</tr>
<tr>
<td>2000</td>
<td>25</td>
<td>0,38</td>
<td>60</td>
</tr>
<tr>
<td>2000</td>
<td>30</td>
<td>0,45</td>
<td>59</td>
</tr>
<tr>
<td>2000</td>
<td>26</td>
<td>0,39</td>
<td>60</td>
</tr>
<tr>
<td>1600</td>
<td>13</td>
<td>0,19</td>
<td>57</td>
</tr>
<tr>
<td>1600</td>
<td>15</td>
<td>0,25</td>
<td>55</td>
</tr>
<tr>
<td>1600</td>
<td>17</td>
<td>0,27</td>
<td>53</td>
</tr>
<tr>
<td>1600</td>
<td>15</td>
<td>0,26</td>
<td>55</td>
</tr>
<tr>
<td>2000</td>
<td>21</td>
<td>0,16</td>
<td>62</td>
</tr>
<tr>
<td>2000</td>
<td>25</td>
<td>0,19</td>
<td>60</td>
</tr>
<tr>
<td>2000</td>
<td>30</td>
<td>0,24</td>
<td>59</td>
</tr>
<tr>
<td>2000</td>
<td>26</td>
<td>0,20</td>
<td>60</td>
</tr>
<tr>
<td>1600</td>
<td>13</td>
<td>0,10</td>
<td>57</td>
</tr>
<tr>
<td>1600</td>
<td>15</td>
<td>0,11</td>
<td>55</td>
</tr>
<tr>
<td>1600</td>
<td>17</td>
<td>0,13</td>
<td>53</td>
</tr>
<tr>
<td>1600</td>
<td>15</td>
<td>0,12</td>
<td>55</td>
</tr>
</tbody>
</table>

Air performance measured as per: ISO 5801, Installation category A, without protection against accidental contact

Suction-side noise levels:
- \( L_{WA} \) as per ISO 13347,
- \( L_{WA} \) measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and re-viewed once installed or fitted!

For detailed information see page 62 ff.
**Electr. connection:**

- **Mains supply voltage**
  - L1: black
  - N: blue
  - S: brown

- **Speed selection**
  - L1 or N

- **Energy-saving motor / fan (ESM)**

<table>
<thead>
<tr>
<th>Speed selection</th>
<th>off</th>
<th>on (L1 or N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td></td>
<td>n1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>n2</td>
</tr>
</tbody>
</table>

**Centrifugal module with support bracket**

<table>
<thead>
<tr>
<th></th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>K1G 190-AD50 -02</td>
<td>1,3</td>
</tr>
<tr>
<td>K1G 190-AD73 -02</td>
<td>1,3</td>
</tr>
</tbody>
</table>

Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
EC centrifugal module
backward curved, Ø 220

- **Material:** Housing: Plastic PA, fibreglass-reinforced
  Impeller: Plastic PA, fibreglass-reinforced
  Rotor: Galvanised
- **Number of blades:** 11
- **Direction of rotation:** clockwise, seen on rotor
- **Type of protection:** IP 54
- **Insulation class:** "B"
- **Mounting position:** Any
- **Condensate discharges:** None, open rotor
- **Mode of operation:** Con. operation (S1)
- **Bearings:** Maintenance-free ball bearings
- **Motor protection:** Via electronics and TOP
- **Electrical connection:** Plug-in connection on motor side
- **Protection class:** II
- **Product conforming to standard:** CE
- **Approvals:** VDE, UL, CSA, GOST are applied for
- **Speed:** Using the programming unit, 2 speeds between n_min and n_max can be programmed.

### Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>Curve</th>
<th>Normal voltage</th>
<th>Frequency</th>
<th>Speed (rpm)</th>
<th>Max. input power (1)</th>
<th>Max. current draw (1)</th>
<th>Perm. amb. temp.</th>
<th>n_min = 600 min⁻¹</th>
<th>n_max = 1600 min⁻¹</th>
<th>n = 1200 min⁻¹</th>
</tr>
</thead>
<tbody>
<tr>
<td>K1G 220</td>
<td>M1G 055-BD</td>
<td>① 1– 115</td>
<td>115/60</td>
<td>1600</td>
<td>32</td>
<td>0,50</td>
<td>-30...+50</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>K1G 220</td>
<td>M1G 055-BD</td>
<td>② 1– 230</td>
<td>230/60</td>
<td>1600</td>
<td>33</td>
<td>0,25</td>
<td>-30...+50</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

subject to alterations

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

### Curves

<table>
<thead>
<tr>
<th>rpm</th>
<th>P_e</th>
<th>I</th>
<th>LWA dB(A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1600</td>
<td>18</td>
<td>0,25</td>
<td>59</td>
</tr>
<tr>
<td>1600</td>
<td>26</td>
<td>0,37</td>
<td>57</td>
</tr>
<tr>
<td>1600</td>
<td>32</td>
<td>0,50</td>
<td>55</td>
</tr>
<tr>
<td>1600</td>
<td>30</td>
<td>0,44</td>
<td>56</td>
</tr>
<tr>
<td>1200</td>
<td>7</td>
<td>0,10</td>
<td>52</td>
</tr>
<tr>
<td>1200</td>
<td>11</td>
<td>0,15</td>
<td>50</td>
</tr>
<tr>
<td>1200</td>
<td>13</td>
<td>0,18</td>
<td>48</td>
</tr>
<tr>
<td>1200</td>
<td>12</td>
<td>0,18</td>
<td>50</td>
</tr>
<tr>
<td>1600</td>
<td>18</td>
<td>0,14</td>
<td>59</td>
</tr>
<tr>
<td>1600</td>
<td>25</td>
<td>0,21</td>
<td>57</td>
</tr>
<tr>
<td>1600</td>
<td>33</td>
<td>0,25</td>
<td>55</td>
</tr>
<tr>
<td>1600</td>
<td>30</td>
<td>0,25</td>
<td>56</td>
</tr>
<tr>
<td>1200</td>
<td>7</td>
<td>0,06</td>
<td>52</td>
</tr>
<tr>
<td>1200</td>
<td>10</td>
<td>0,08</td>
<td>50</td>
</tr>
<tr>
<td>1200</td>
<td>13</td>
<td>0,11</td>
<td>48</td>
</tr>
<tr>
<td>1200</td>
<td>12</td>
<td>0,10</td>
<td>50</td>
</tr>
</tbody>
</table>

Air performance measured as per: ISO 5801,
Installation category A,
without protection against accidental contact

Suction-side noise levels:
L WA as per ISO 13347,
L WA measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 62 ff.
## Centrifugal module with support bracket

<table>
<thead>
<tr>
<th>Centrifugal module with support bracket</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>K1G 220-AF90 -02</td>
<td>1.4</td>
</tr>
<tr>
<td>K1G 220-AF92 -02</td>
<td>1.4</td>
</tr>
</tbody>
</table>

**Electr. connection:**

- **Mains supply voltage**
  - L1: black
  - N: blue
  - S: brown

- **Speed selection**
  - L1 or N

<table>
<thead>
<tr>
<th>Speed selection</th>
<th>off</th>
<th>on (L1 or N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>n1</td>
<td>n2</td>
<td></td>
</tr>
</tbody>
</table>

**Energy-saving motor / fan (ESM)**

---

Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
EC centrifugal module
diagonal, Ø 200

- Material: Housing: Plastic PA, fibreglass-reinforced
  Blades: Plastic PA, fibreglass-reinforced
- Number of blades: 7
- Direction of rotation: clockwise, seen on rotor
- Type of protection: IP 54
- Insulation class: "B"
- Mounting position: Any
- Condensate discharges: None, open rotor
- Mode of operation: Con. operation (S1)

- Bearings: Maintenance-free ball bearings
- Motor protection: Via electronics and TOP
- Electrical connection: Plug-in connection on motor side
- Protection class: II
- Product conforming to standard: CE
- Approvals: VDE, UL, CSA, GOST are applied for
- Speed: Using the programming unit, 2 speeds between $n_{\text{min}}$ and $n_{\text{max}}$ can be programmed.

Nominal data

<table>
<thead>
<tr>
<th>Type</th>
<th>Motor</th>
<th>VAC</th>
<th>Hz</th>
<th>rpm</th>
<th>W</th>
<th>A</th>
<th>PA</th>
<th>°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>K1G 200</td>
<td>M1G 055-BD</td>
<td>1~ 115</td>
<td>50/60</td>
<td>2000</td>
<td>31</td>
<td>0,50</td>
<td>120</td>
<td>-30..+50</td>
</tr>
<tr>
<td>K1G 200</td>
<td>M1G 055-BD</td>
<td>1~ 230</td>
<td>50/60</td>
<td>2000</td>
<td>35</td>
<td>0,30</td>
<td>120</td>
<td>-30..+50</td>
</tr>
</tbody>
</table>

subject to alterations

(1) Nominal data in operating point with maximum load and 115 or 230 VAC

Curves

- Air performance measured as per: ISO 5801, Installation category A, without protection against accidental contact
- Suction-side noise levels: $L_{\text{WA}}$ as per ISO 13347, $L_{\text{WA}}$ measured at 1 m distance to fan axis
- The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.
- With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!
- For detailed information see page 62 ff.
Connection lead (total length 450 mm) is fitted ex works and can be detached. Other lengths available as accessory.
Connection leads (ESM)

Design: Cable conforms to UL standards, sealed plug. Custom-built connection leads on request.

Jacketed cable, internal line (UL Style 2464/1061)
3 x AWG20 (approx. 0.5 mm²)

Brass lead tips

Connection lines for energy-saving motors 115/230 VAC

<table>
<thead>
<tr>
<th>Part no.</th>
<th>a</th>
</tr>
</thead>
<tbody>
<tr>
<td>10637-4-1040</td>
<td>450</td>
</tr>
<tr>
<td>10640-4-1040</td>
<td>600</td>
</tr>
<tr>
<td>10638-4-1040</td>
<td>1500</td>
</tr>
<tr>
<td>10639-4-1040</td>
<td>2000</td>
</tr>
</tbody>
</table>

Guard grilles (ESM)

Material: Plastic PA, fibreglass-reinforced

Guard grille (sucking side) for energy-saving centrifugal modules

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Size</th>
<th>a</th>
<th>b</th>
</tr>
</thead>
<tbody>
<tr>
<td>19051-2-2929</td>
<td>190</td>
<td>133.0</td>
<td>9.0</td>
</tr>
<tr>
<td>22051-2-2929</td>
<td>220</td>
<td>166.0</td>
<td>8.7</td>
</tr>
</tbody>
</table>

subject to alterations
**Connection leads (ESM)**

- **Design:** Cable conforms to UL standards, sealed plug. Custom-built connection leads on request.

  Jacketed cable, internal line (UL Style 2464/1061)
  4 x AWG20 (approx. 0.5 mm²)

  Brass lead tips

---

**Connection lines for energy-saving motors 24 VDC**

<table>
<thead>
<tr>
<th>Part no.</th>
<th>a</th>
</tr>
</thead>
<tbody>
<tr>
<td>10710-4-1040</td>
<td>450</td>
</tr>
<tr>
<td>10711-4-1040</td>
<td>1500</td>
</tr>
</tbody>
</table>

(subject to alterations)

---

**Handheld Programmer**

- Easy speed programming
- Battery operated
- User-friendly navigation menu
- Protective boot with kickstand

---

**For Energy Saving Motor (ESM) based products**

<table>
<thead>
<tr>
<th>Part no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>CBC 000-AF08-01</td>
</tr>
</tbody>
</table>

(subject to alterations)

Makes quick work of programming the two ESM selectable operating speeds. Eliminates the need for a personal computer, software, power adapter and 2nd cable. Good for production line or field service use. Automatic shut-off function for an extended battery life. Mini-USB connector for uploading software upgrades. Batteries, programming cable and operating manual included.
Pressure sensor
for pressure-controlled speed control

- **Material**: Housing made of PA
  Pressure connection made of brass
- **Type of protection**: IP 65 according to EN 60529 / IEC 529
- **Suitable for commonly used refrigerants**
  (R134A; R407C, R404A, R507)
- **Easy installation via pressure connection with 7/16"-20 UNF female thread with Schrader valve opener**
- **Power supply via 10 VDC**
- 0-10 VDC control output signal for pressure-dependent speed control of the fan
- **Delivered in individual packaging**

### Nominal data

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>40100-4-7380</td>
<td>10</td>
<td>1</td>
<td>4</td>
<td>12.5</td>
<td>7.8</td>
<td>30</td>
<td>27</td>
<td>70</td>
<td>-20</td>
<td>+65</td>
<td>125</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>40101-4-7380</td>
<td>10</td>
<td>1</td>
<td>10</td>
<td>21</td>
<td>15.5</td>
<td>36</td>
<td>32</td>
<td>70</td>
<td>-20</td>
<td>+65</td>
<td>125</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Subject to alterations

Connecting cable with plug (1.5 m) not included in scope of delivery.
Part No.: 24010-4-1040

1 = Signal 0-10 V
2 = 10 V
4 = GND

---

**Electrical connection:**

- Pressure sensor

---

Control voltage 0-10 VDC

Proportional band

Cut-off

Condensation pressure, bar
Connection lead (Pressure sensor)

- **Design:** Single packed in plastic bag.

---

**Connection line for pressure sensor**

<table>
<thead>
<tr>
<th>Part no.</th>
<th>a</th>
</tr>
</thead>
<tbody>
<tr>
<td>24010-4-1040</td>
<td>1500</td>
</tr>
</tbody>
</table>

(subject to alterations)
Guard grilles (ACi)

- Guard grille acc. to DIN EN ISO 13857 (previously EN 294), made of galvanised or nickel-plated and passivated steel wire for device fans.
- Additional guard grilles that do not conform to DIN EN ISO 13857 are available on request.
- Our guard grilles are specially designed for use with ebm-papst fans. Their design ensures maximum safety with minimum effect on the operating noise level. Note that when using guard grilles from other manufacturers, compliance with safety-related distances will not always be present.

<table>
<thead>
<tr>
<th>Fan series</th>
<th>Guard grilles</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACi 4400</td>
<td>LZ30</td>
<td>Intake side</td>
</tr>
<tr>
<td>ACi 4400</td>
<td>LZ30</td>
<td>Outlet side</td>
</tr>
</tbody>
</table>

Connector cables (ACi)

- Connector cable with injection-moulded plug in various lengths.
- Strand ends with core-crimping sleeve, core-end sleeve or tin-plated.

<table>
<thead>
<tr>
<th>Plug model</th>
<th>L1 (mm)</th>
<th>Leads</th>
<th>Plug</th>
<th>Leads end</th>
<th>Lead colour</th>
<th>Receptacle for tabs</th>
<th>Application</th>
</tr>
</thead>
<tbody>
<tr>
<td>LZ120</td>
<td>610</td>
<td>0,5 mm²</td>
<td>straight</td>
<td>C</td>
<td>black/black</td>
<td>2,8 x 0,5</td>
<td>AC</td>
</tr>
<tr>
<td>LZ120-4</td>
<td>2 000</td>
<td>0,5 mm²</td>
<td>straight</td>
<td>A</td>
<td>black/black</td>
<td>2,8 x 0,5</td>
<td>AC</td>
</tr>
<tr>
<td>LZ120-16</td>
<td>800</td>
<td>0,5 mm²</td>
<td>straight</td>
<td>B</td>
<td>black/black</td>
<td>2,8 x 0,5</td>
<td>AC</td>
</tr>
<tr>
<td>LZ120-18</td>
<td>4 000</td>
<td>0,5 mm²</td>
<td>straight</td>
<td>A</td>
<td>black/black</td>
<td>2,8 x 0,5</td>
<td>AC</td>
</tr>
<tr>
<td>LZ126</td>
<td>1 000</td>
<td>0,5 mm²</td>
<td>straight</td>
<td>C</td>
<td>black/black</td>
<td>2,8 x 0,5</td>
<td>AC</td>
</tr>
<tr>
<td>LZ127</td>
<td>1 600</td>
<td>0,5 mm²</td>
<td>straight</td>
<td>B</td>
<td>black/black</td>
<td>2,8 x 0,5</td>
<td>AC</td>
</tr>
<tr>
<td>LZ130-1</td>
<td>610</td>
<td>0,82 mm²</td>
<td>straight</td>
<td>C</td>
<td>black/black</td>
<td>2,8 x 0,5</td>
<td>AC</td>
</tr>
</tbody>
</table>
Fan filter guard grille consists of 3 parts: outer grille barrier, inner fastening plate and replaceable filter mat.

- Grille barrier made of moulded polycarbonate (PC), with matted surface.
- Fast and easy exchange of filter mat via a quick release on the grille barrier.
- Fastening plate made of wire netting, with black powder coating.
- Filter mat can be replaced while the fan is running, protection provided by welded wire netting.
- Filter mat made of white, synthetically bonded fibres.

Filter capacity
A fan filter guard filters out up to 75% of dust particles up to a size of 5-10 microns and withstands temperatures of up to 100°C. Flame retardant in accordance with DIN 53438, grade F1. For installed, clean filters, an air flow reduction of 20 – 30% can be assumed.
## Electrical connections

### WIG 200 - EF41 - 01 / WIG 200 - EF01 - 01

#### Line No.  Connection     Colour     Assignment / function
1    1    Uni +24 VDC     red     Power supply 24 VDC, residual ripple 3.5 %, see type plate for voltage range
1    2    GND      blue     Reference ground
1    3    Tacho     white     Tacho output: Open Collector, 1 pulse per revolution, sink max = 10 mA
1    4    PWM / 0-10 VDC     yellow     Control input PWM or 0-10 V, RE > 100K
### Electrical connections

**W1G 200 - EC87 - A2 / W1G 200 - EC91 - A4**

**Customer circuit**

- **Max. speed**
  - 50.1
  - 50.3

- **Adjustable speed**
  - 1-10V
  - 50.1
  - 50.3
  - 50.4

- **Speed setting via PWM 1-10kHz**
  - 10V
  - 100% PWM -> n = max
  - 10% PWM -> n = min
  - < 10% PWM -> n = 0

- **Speed setting via potentiometer**
  - 12V
  - 10K

**Connection**

- **CON10**
  - 1
  - 2
  - 3
  - 4

**Fan / Motor**

- **CON10**
  - L
  - N
  - +10V
  - 100% PWM

- **CON50**
  - 1
  - 2
  - 3
  - 4

---

<table>
<thead>
<tr>
<th>Line</th>
<th>No.</th>
<th>Connection</th>
<th>Colour</th>
<th>Assignment / function</th>
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<tr>
<td>CON10</td>
<td>1</td>
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<td>Power supply 230 VAC, 50 - 60 Hz, see type plate for voltage range</td>
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<tr>
<td>CON10</td>
<td>2</td>
<td>N</td>
<td>blue</td>
<td>Neutral conductor</td>
</tr>
<tr>
<td>CON50</td>
<td>1</td>
<td>10V/Max. 1.1mA</td>
<td>red</td>
<td>Voltage output 10V / 1.1mA, electrically isolated</td>
</tr>
<tr>
<td>CON50</td>
<td>2</td>
<td>Tacho</td>
<td>white</td>
<td>Tacho output: Open Collector, 1 pulse per revolution, electrically isolated</td>
</tr>
<tr>
<td>CON50</td>
<td>3</td>
<td>0-10V PWM</td>
<td>yellow</td>
<td>Control input 0 - 10 V or PWM, electrically isolated</td>
</tr>
<tr>
<td>CON50</td>
<td>4</td>
<td>GND</td>
<td>blue</td>
<td>GND - Connection for control interface</td>
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</table>
The smart way to save energy

Classic shaded-pole motors (Q motors) have reached the end of their usefulness. The new iQ motors are just as compact, but they are significantly more intelligent, energy-saving and environmentally friendly. Thanks to ebm-papst GreenTech EC technology, the efficiency has been increased by some 70%. This means that the switch pays off extremely quickly. And that’s not all: With the additional functions of the latest iQ² generation, you can increase the efficiency even more with intelligent control options.

Exchange your old motor for 70 % more efficiency
From the outside, the iQ and iQ² motors are barely distinguishable from conventional shaded-pole motors. Thus the identical dimensions enable easy replacement without structural modifications or other obstacles. Axial impellers with diameters from 154 to 300 mm can be installed on the iQ motor as usual. The same applies to the mounting flange, the wall ring and the guard grille. Thus the efficiency of many applications can be increased drastically without any development effort.

One design – thousands of applications
Just one design is compatible with the entire range of impellers, from 154 to 300 mm. This makes logistics easier and keeps your development effort low. Moreover, the smallest size, the iQ 3608, is the most compact version of an EC motor in the area of refrigeration technology. With an axial installation depth of only 74 mm, it guarantees the bit of air that is so badly needed in tight spaces.

Energy-saving and quiet – throughout its long service
What all variants have in common is their low-noise performance and very long service life. A critical role is played by a particularly low-friction bearing system with ball bearings. This enables the iQ motors to continue to deliver their enormous savings potential for a very long time.

All advantages at a glance
– High efficiency of up to 70 %
– Constant speed, even in the event of voltage fluctuations
– High running smoothness due to low-friction bearing system
– Intelligent electronics with n-control, overload and locked-rotor protection
– Conventional AC technology can be replaced easily
– Identical accessories and dimensions to Q motor
– Long service life due to maintenance-free ball bearings
– One solution replaces multiple sizes of comparable AC motors
– Available in 24 V, 115 V and 230 V
The new generation of iQ motors
Quadratic. Practical. Intelligent.

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Savings potential</td>
<td>51</td>
</tr>
<tr>
<td>Technical data</td>
<td>52</td>
</tr>
<tr>
<td>Air performance curves</td>
<td>56</td>
</tr>
</tbody>
</table>
The smart square:
The new additional functions of the iQ²

The new iQ² motors can do everything the “normal” iQ motors can do – and more, which makes applications such as those in refrigeration technology more efficient. Additional functions enable different operating modes, like one that is customised to your needs or automated reverse operation. Simply select the motor variant that best suits your application.

iQ² safety class II.
The iQ² safety class II features a special design with plastic housing parts. This makes extra steps such as installing the protective earth conductor (protection class II) unnecessary – and saves you a lot of money.

iQ² reverse on start.
The iQ² reverse on start runs backwards automatically for a pre-programmed time at each start-up. This is an important function for cooling units, as it allows accumulated dust to be blown from the heat exchanger of the condenser – for long-lasting high cooling capacity.

iQ² reverse on demand.
With the iQ² reverse on demand, you determine the time and duration of the reverse operation. For example, you can use the defrost cycle of the evaporator to eliminate dust from the heat exchanger of the condenser.

iQ² two speeds.
The special performance feature of the iQ² two speeds is its two factory-programmed speed steps. For example, if you want your application to run in different daytime and nighttime modes to save additional energy, it is the right choice.

General overview of data: iQ and iQ²

| Material: | Die-cast aluminium housing |
| Direction of air flow: | Sucking or blowing (depending on axial impeller used) |
| Direction of rotation: | Counterclockwise, seen on shaft end |
| System of protection: | IP54 |
| Insulation class: | “H” |
| Mounting position: | Any |
| Mode of operation: | Continuous operation (S1) |
| Bearings: | Maintenance-free ball bearings |
| Motor protection: | Via electronics |
| Electrical connection: | Mains cable |
| Protection class: | I, for iQ² plastic housing II on request |
| Approvals: | UL, TÜV in accordance with DIN EN 60335-2-24, DIN EN 60335-2-89, DIN EN 60075-15, in progress for iQ² |
| Mounting attachment parts: | Guard grille and wall ring are attached to the projecting thread ends on the A side |
| Axial impeller attachment: | A plastic adapter with catching peg and M4 screw is used to secure the impeller on the motor shaft |
A quick example calculation:

A typical supermarket operates 200 AC fans with 200 mm blades (blade angle 28°) in its refrigeration units. If the shaded-pole motors were to be replaced by iQ or iQ² motors, the energy consumption would be reduced by 39 megawatt hours. That is an annual saving of more than 5.000 euros* and a good 23 tonnes of CO₂.

*Assumptions: electricity price 0.13 euros per kWh, continuous operation 24 hours a day, 365 days a year

If you look at the figures for the iQ-motor over a prolonged period, its considerable energy-savings potential becomes especially obvious.

Electricity price: 0.13 euro per kWh
Number of motors: 200
Continuous operation (24 h/365 d)
Axial blades: 200 mm/28° blade angle
CO₂ emissions factor: 0.596 kg per kWh (Federal Environment Agency, Dessau, May 2008)

iQ motor in energy-saving calculator:

How much energy and money could an iQ motor save in your company? By what amount could you decrease CO₂ emissions in the process? You can get a good idea of this with the ebm-papst energy savings calculator at www.green-tech.info. Go for your energy cost calculation there and the numbers will speak for themselves!
### Technical data

<table>
<thead>
<tr>
<th>Nominal data</th>
<th>Features</th>
<th>Nominal voltage</th>
<th>Frequency</th>
<th>Speed/rpm</th>
<th>Output power</th>
<th>Perm. amb. temp.</th>
<th>Mass</th>
<th>Dimensions</th>
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<tbody>
<tr>
<td>Type</td>
<td></td>
<td>V</td>
<td>Hz</td>
<td>rpm</td>
<td>W</td>
<td>°C</td>
<td>kg</td>
<td>a</td>
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<td>iQ/iQ’ 3608</td>
<td>Standard, ROS, ROD, 2 Speeds</td>
<td>220-240</td>
<td>50/60</td>
<td>1300</td>
<td>5</td>
<td>-40..+50</td>
<td>0,5</td>
<td>74</td>
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<td>Hybrid</td>
<td>115*</td>
<td>50/60</td>
<td>1550</td>
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<td>-40..+50</td>
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<td>-40..+50</td>
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<td></td>
<td>Hybrid</td>
<td>115*</td>
<td>50/60</td>
<td>1550</td>
<td>15</td>
<td>-40..+50</td>
<td>0,6</td>
<td>82</td>
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<td>24 V</td>
<td>24</td>
<td>--</td>
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<td>-40..+50</td>
<td>0,6</td>
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<td></td>
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<td>15,5</td>
<td>-40..+50</td>
<td>0,8</td>
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</tbody>
</table>

*With 2 Speeds: upper speed

---

![Diagram](image-url)

**Standard direction of rotation**

**Standard version**

A-side

B-side
Multi function version
(only iQ 3612)

Standard direction of rotation

24 V version; 400 - 1300 rpm; 0-10 V interface
Speed vs. control voltage:

<table>
<thead>
<tr>
<th>Control voltage [V]</th>
<th>Speed [rpm]</th>
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<tr>
<td>0</td>
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<tr>
<td>1</td>
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</tr>
<tr>
<td>8</td>
<td>80</td>
</tr>
<tr>
<td>9</td>
<td>90</td>
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</table>

Multi function version
(only iQ 3612)

Standard direction of rotation

24 V version; 400 - 1300 rpm; 0-10 V interface
Speed vs. control voltage:
### Power ratings (220 - 240 V design):

Power input and air flow at 230 V / 50 Hz and a constant speed of 1300 min⁻¹.

#### iQ/iQ² 3608

<table>
<thead>
<tr>
<th>Motor</th>
<th>Axial impeller diameter</th>
<th>Axial impeller blade angle</th>
<th>Curves</th>
<th>Input power running at full throttle</th>
<th>Input power running at free air</th>
<th>Air flow running at free air at 900 mm³/h</th>
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</thead>
<tbody>
<tr>
<td>iQ/iQ² 3608</td>
<td>mm</td>
<td>°</td>
<td></td>
<td>W</td>
<td>W</td>
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<tr>
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<td>172</td>
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<td>6.1</td>
<td>3.8</td>
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</table>

#### iQ/iQ² 3612

<table>
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<th>Axial impeller blade angle</th>
<th>Curves</th>
<th>Input power running at full throttle</th>
<th>Input power running at free air</th>
<th>Air flow running at free air at 900 mm³/h</th>
</tr>
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<tbody>
<tr>
<td>iQ/iQ² 3612</td>
<td>mm</td>
<td>°</td>
<td></td>
<td>W</td>
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<td>19.3</td>
<td>21.2</td>
<td>980</td>
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#### iQ/iQ² 3620

<table>
<thead>
<tr>
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<th>Axial impeller diameter</th>
<th>Axial impeller blade angle</th>
<th>Curves</th>
<th>Input power running at full throttle</th>
<th>Input power running at free air</th>
<th>Air flow running at free air at 900 mm³/h</th>
</tr>
</thead>
<tbody>
<tr>
<td>iQ/iQ² 3620</td>
<td>mm</td>
<td>°</td>
<td></td>
<td>W</td>
<td>W</td>
<td>m³/h</td>
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<tr>
<td>230</td>
<td>22</td>
<td></td>
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<td>16.1</td>
<td>8.3</td>
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<td>230</td>
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<td>25.7</td>
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<td>1010</td>
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<td>300 *</td>
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<td>24.3</td>
<td>1380</td>
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</tbody>
</table>

* Depending on back pressure, full nominal speed of 1300 min⁻¹ is not reached at some part. Depending on mounting situation and version, a speed of approx. 1200 min⁻¹ (± 100 min⁻¹) is reached. Due to the intelligent electronics, however, safe (permanent) operation is still guaranteed.

subject to alterations

---

Axial impeller
Mounting bracket
Guard grille
Basket guard grille
Wall ring

54
iQ/iQ²-motor

Air performance curves measured in wall ring, at a constant speed of 1,300 rpm.

<table>
<thead>
<tr>
<th>iQ/iQ² 3608, Ø 154</th>
<th>iQ/iQ² 3608 / 3612, Ø 172</th>
</tr>
</thead>
</table>

---

<table>
<thead>
<tr>
<th>iQ/iQ² 3608, Ø 200</th>
<th>iQ/iQ² 3612, Ø 200</th>
</tr>
</thead>
</table>

---

ebmpapst
**Axial impellers**

- **Material:** Sheet aluminium

---

<table>
<thead>
<tr>
<th>Part no. for dir. of air flow &quot;V&quot;</th>
<th>Part no. for dir. of air flow &quot;A&quot;</th>
<th>Blade angle $\alpha$</th>
<th>a</th>
<th>b</th>
<th>c</th>
</tr>
</thead>
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<td>27453.34201</td>
<td>22° ± 1°30’</td>
<td>154.0</td>
<td>27.5</td>
<td>14.0</td>
</tr>
<tr>
<td>27453.34002</td>
<td>27453.34202</td>
<td>28° ± 1°30’</td>
<td>154.0</td>
<td>32.0</td>
<td>16.0</td>
</tr>
<tr>
<td>27453.34003</td>
<td>27453.34203</td>
<td>34° ± 1°30’</td>
<td>154.0</td>
<td>37.0</td>
<td>18.0</td>
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<td>27453.34204</td>
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<td>31.0</td>
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<td>27453.34205</td>
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<td>27453.34010</td>
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<td>22° ± 1°30’</td>
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<td>35.0</td>
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<tr>
<td>27453.34011</td>
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<td>28° ± 1°30’</td>
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<td>43.0</td>
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<tr>
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<td>34° ± 1°30’</td>
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<tr>
<td>27453.34013</td>
<td>27453.34213</td>
<td>22° ± 1°30’</td>
<td>254.0</td>
<td>37.0</td>
<td>19.0</td>
</tr>
<tr>
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<td>28° ± 1°30’</td>
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</table>

(subject to alterations)
Mounting bracket

- Material: Sheet steel, galvanized and blue chromated

Mounting bracket - foot measure 18 mm (multi-function design)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Size</th>
<th>Vers.</th>
<th>a</th>
<th>b</th>
<th>c</th>
<th>d</th>
</tr>
</thead>
<tbody>
<tr>
<td>27452.71002</td>
<td>172</td>
<td>1</td>
<td>56.0</td>
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<td>78.0</td>
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<td>1</td>
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<td>27452.71004</td>
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<tr>
<td>27452.71001</td>
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<td>112.0</td>
<td>—</td>
<td>150.0</td>
<td>172.0</td>
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</table>

Mounting bracket - foot measure 26 mm (standard design or multi-function design)

- Material: Sheet steel, galvanized and blue chromated

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Size</th>
<th>Vers.</th>
<th>a</th>
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<tbody>
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<td>200</td>
<td>1</td>
<td>72.0</td>
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<td>27452.71204</td>
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subject to alterations
Guard grille

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Size</th>
<th>Max. blade angle $\alpha$ at “V”</th>
<th>Max. blade angle $\alpha$ at “A”</th>
<th>a</th>
<th>b</th>
<th>c</th>
</tr>
</thead>
<tbody>
<tr>
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<td>34°</td>
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<td>208,0</td>
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<td>214,0</td>
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<tr>
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<td>28°</td>
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<tr>
<td>27452.70006</td>
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<td>28°</td>
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<td>17,5</td>
</tr>
<tr>
<td>27452.70007</td>
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<td>—</td>
<td>22°</td>
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<td>344,0</td>
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Basket guard grille

<table>
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<tr>
<th>Part no.</th>
<th>Size</th>
<th>Max. blade angle $\alpha$ at “V”</th>
<th>Max. blade angle $\alpha$ at “A”</th>
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<th>b</th>
<th>c</th>
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</thead>
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<td>37,5</td>
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<tr>
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<td>28°</td>
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<td>40,0</td>
</tr>
<tr>
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<tr>
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<td>344,0</td>
<td>46,8</td>
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</table>

- **Material:** Steel, galvanized and blue chromated

- **Material:** Steel, galvanized and blue chromated
### Wall rings

#### Wall rings, direction of air flow "V"

<table>
<thead>
<tr>
<th>Part no. (sheet steel)</th>
<th>Part no. (plastic)</th>
<th>Size</th>
<th>Max. blade angle α</th>
<th>a</th>
<th>b</th>
<th>c</th>
<th>d</th>
<th>d (plastic)</th>
</tr>
</thead>
<tbody>
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<td>26.0</td>
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<td>27452.70803</td>
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<td>208.0</td>
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<td>24.0</td>
<td>26.0</td>
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<tr>
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<td>210.0</td>
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<td>24.0</td>
<td>26.0</td>
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<td>240.0</td>
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<td>24.0</td>
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<tr>
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<td>26.0</td>
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</tbody>
</table>

--- subject to alterations

- **Material**: Sheet steel, coated in grey plastic

![Wall rings, direction of air flow "V" diagram](image)

### Wall rings, direction of air flow "A"

<table>
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<tr>
<th>Part no. (sheet steel)</th>
<th>Part no. (plastic)</th>
<th>Size</th>
<th>Max. blade angle α</th>
<th>a</th>
<th>b</th>
<th>c</th>
<th>d</th>
<th>d (plastic)</th>
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<td>24.0</td>
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<td>238.0</td>
<td>266.0</td>
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<tr>
<td>27452.70705</td>
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<td>28°</td>
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<td>290.0</td>
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<td>344.0</td>
<td>356.0</td>
<td>24.0</td>
<td>---</td>
</tr>
</tbody>
</table>

--- subject to alterations

- **Material**: Sheet steel, coated in grey plastic

![Wall rings, direction of air flow "A" diagram](image)

---
High standards for all ebm-papst products

Here at ebm-papst, we constantly strive to further improve our products in order to be able to offer you the best possible product for your application. Careful monitoring of the market ensures that technical innovations are reflected in the improvements of our products.

Based on the technical parameters listed below and the ambience you want our product to operate in, we here at ebm-papst can always work out the best solution for your specific application.

<table>
<thead>
<tr>
<th>General performance parameters</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any deviations from the technical data and parameters described here are listed on the product-specific data sheet.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Type of protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>The type of protection is specified in the product-specific data sheets.</td>
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</table>

<table>
<thead>
<tr>
<th>Insulation class</th>
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</thead>
<tbody>
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</table>

<table>
<thead>
<tr>
<th>Mounting position</th>
</tr>
</thead>
<tbody>
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<td>The mounting position is specified in the product-specific data sheets.</td>
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</table>

<table>
<thead>
<tr>
<th>Condensate discharge holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Information on the condensate discharge holes is provided in the product-specific data sheets.</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>Mode of operation</th>
</tr>
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<tbody>
<tr>
<td>The mode of operation is specified in the product-specific data sheets.</td>
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</table>

<table>
<thead>
<tr>
<th>Protection class</th>
</tr>
</thead>
<tbody>
<tr>
<td>The protection class is specified in the product-specific data sheets.</td>
</tr>
</tbody>
</table>

Service life

The service life of ebm-papst products depends on two major factors:

– The service life of the insulation system
– The service life of the bearing system

The service life of the insulation system mainly depends on voltage level, temperature and ambient conditions, such as humidity and condensation. The service life of the bearing system depends mainly on the thermal load on the bearing.

The majority of our products use maintenance-free ball bearings for any mounting position possible. As an option, sleeve bearings can be used, which is indicated on the product-specific data sheet wherever applicable.

The service life L10 of the ball bearings can be taken as approx. 40,000 operating hours at an ambient temperature of 40 °C, yet this estimate can vary according to the actual ambient conditions.

We will gladly provide you with a lifetime calculation taking into account your specific operating conditions.

Motor protection / thermal protection

Information on motor protection and thermal protection is provided in the product-specific data sheets.

Depending on motor type and field of application, the following protective features are realised:

– Thermal overload protection (TOP), either in-circuit or external
– PTC with electronic diagnostics
– Impedance protection
– Thermal overload protection (TOP) with electronic diagnostics
– Current limitation via electronics

If an external TOP is connected, the customer has to make sure to connect a conventional trigger device for switching it off.

Products without fitted TOP and without protection against improper use, a motor protection complying with the valid standards has to be installed.
Legal and normative directives
The products described in this catalogue are designed, developed and produced in keeping with the standards in place for the relevant product and, if known, the conditions governing the relevant fields of application.

Standards
Information on standards is provided in the product-specific data sheets.

EMC
Information on EMC standards is provided in the product-specific data sheets.
Complying with the EMC standards has to be established on the final appliance, as different mounting situations can result in changed EMC properties.

Leakage current
Information on the leakage current is provided in the product-specific data sheets.
Measuring is according to IEC 60990.

Approvals
In case you require a specific approval for your ebm-papst product (VDE, UL, GOST, CCC, CSA, etc.) please let us know.
Most of our products can be supplied with the relevant approval.
Information on existing approvals is provided in the product-specific data sheets.

Mechanical strain / performance parameters
All ebm-papst products are subjected to comprehensive tests complying with the normative specifications. In addition to this, the tests also reflect the vast experience and expertise of ebm-papst.

Vibration test
Vibration tests are carried out in compliance with
- Vibration test in operation according to DIN IEC 68, parts 2-6
- Vibration test at standstill according to DIN IEC 68, parts 2-6

Shock load
Shock load tests are carried out in compliance with
- Shock load according to DIN IEC 68, parts 2-27

Balancing quality
Testing the balancing quality is carried out in compliance with
- Residual imbalance according to DIN ISO 1940
- Standard balancing quality level G 6.3
Should you require a higher balancing quality level for your specific application, please let us know and specify this when ordering your product.

Chemo-physical strain / performance parameters
Should you have questions about chemo-physical strain, please direct them to your ebm-papst contact.

Fields of application, industries and applications
Our products are used in various industries and applications:
Ventilation, air-conditioning and refrigeration technology, clean room technology, automotive and rail technology, medical and laboratory technology, electronics, computer and office technology, telecommunications, household appliances, heating, machines and plants, drive engineering.
Our products are not designed for use in the aviation and aerospace industry!

Air performance measurements
All air performance measurements are carried out on suction side and on chamber test beds conforming to the specifications as per ISO 5801 and DIN 24163. The fans under test are installed in the measuring chamber at free air intake and exhaust (installation category A) and are operated at nominal voltage, with AC also at nominal frequency, and without any additional components such as guard grilles.
As required by the standard, the air performance curves correspond to an air density of 1.2 kg/m³.
Measurement conditions for air and noise measurement

ebm-papst products are measured under the following conditions:
- Axial and diagonal fans in direction of rotation “V” in full nozzle and without guard grille
- Backward curved centrifugal fans, free-running and with inlet nozzle
- Forward curved single and dual inlet centrifugal fans with housing

Noise measurements

All noise measurements are carried out in low-reflective test rooms with reverberant floor. Thus the ebm-papst acoustic test chambers meet the requirements of precision class 1 according to DIN EN ISO 3745. For noise measurement, the fans being tested are placed in a reverberant wall and operated at nominal voltage (for AC, also at nominal frequency) without additional attachments such as the guard grille.

Sound pressure level and sound level

All acoustic values are established according to ISO 13347, DIN 45635 and ISO 3744/3745 to accuracy class 2 and given in A-rated form.

When the sound pressure level (Lp) is measured, the microphone is on the intake side of the fan being tested, usually at a distance of 1 m on the fan axis.

To measure the sound power level (Lw), 10 microphones are distributed over an enveloping surface on the intake side of the fan being tested (see graphic). The sound power level measured can be roughly calculated from the sound pressure level by adding 7 dB.

Measuring configuration as per ISO 13347-3 respectively DIN 45635-38:
- 10 measuring points
- d ≥ D
- h = 1.5d ... 4.5d
- Measurement area S = 6d² + 7d (h + 1.5d)
Combined level of multiple same-level sound sources
Adding 2 noise sources with the same level results in a level increase of approx. 3 dB. The noise characteristics of multiple identical fans can be determined in advance based on the noise values specified in the data sheet. This is shown in the diagram opposite.

Example: 8 A3G800 axial fans are on a condenser. According to the data sheet, the sound pressure level of a fan is approximately 75 dB(A). The level increase measured from the diagram is 9 dB. Thus the overall sound level of the installation can be expected to be 84 dB(A).

Combined level of two different-level sound sources
The acoustic performance of two different fans can be predetermined based on the sound levels given in the data sheet. This is shown in the diagram opposite.

Example: There is an axial fan A3G800 with a sound pressure level of 75 dB(A) at the operating point and an axial fan A3G710 with 71 dB(A) in a ventilation unit. The level difference is 4 dB. The level increase can now be read in the diagram as approx. 1.5 dB. This means that the overall sound level of the unit can be expected to be 76.5 dB(A).

Distance laws
Sound power level is independent of distance to the sound source. In contrast to this, sound pressure level decreases the further away the noise source is. The adjacent diagram shows the decrease in level under far sound field conditions. Far sound field conditions apply whenever the distance between microphone and fan is big when compared to fan diameter and wavelength to be considered. For more information on far sound field, please consult the relevant literature on this complex topic. Per doubling of distance, the level in the far sound field decreases by 6 dB. In the near field of the fan, other correlations apply and the decrease in levels can be considerably smaller. The following example only applies to far sound field conditions and can vary strongly depending on the installation effects:

With an axial fan A3G300, a sound pressure level of 65 dB(A) was measured at a distance of 1 m. According to the adjacent diagram, at a distance of 20 m we would get a reduction by 26 dB, i.e. a sound pressure level of 39 dB(A).
## Germany

**ebm-papst**

**Mulfingen GmbH & Co. KG**

Bachmühle 2  
D-74673 Mulfingen  
Phone +49 7938 81-0  
Fax +49 7938 81-110  
info1@de.ebmpapst.com  
www.ebmpapst.com

**St. Georgen GmbH & Co. KG**

Hermann-Papst-Straße 1  
D-78112 St. Georgen  
Phone +49 7724 81-0  
Fax +49 7724 81-1309  
info2@de.ebmpapst.com  
www.ebmpapst.com

**Landshut GmbH**

Hofmark-Alch-Straße 25  
D-84030 Landshut  
Phone +49 871 707-0  
Fax +49 871 707-465  
info3@de.ebmpapst.com  
www.ebmpapst.com

---

### Distributors

#### Frankfurt

- **Frankfurt**  
  R.E.D. Handelsgesellschaft mbH  
  Gutenbergstraße 3  
  D-63110 Rodgau-Jügesheim  
  Phone +49 6106 841-0  
  Fax +49 6106 841-111  
  info@red-elektromechanik.de  
  www.red-elektromechanik.de

#### Hamburg

- **Hamburg**  
  Breuell + Hilgenfeldt GmbH  
  Grützmühlenweg 48  
  D-22339 Hamburg  
  Phone +49 40 538092-20  
  Fax +49 40 538092-84  
  info@breuell-hilgenfeldt.de

---

### Express Service-Center (1 to 5 pieces)

#### North

- **North**  
  Breuell + Hilgenfeld GmbH  
  Grützmühlenweg 48  
  D-22339 Hamburg  
  Phone +49 40 538092-20  
  Fax +49 40 538092-84  
  ebpapst@breuell-hilgenfeldt.de

#### South

- **South**  
  HDS Ventilatoren Vertriebs GmbH  
  Glaswiesenstraße 1  
  D-74677 Dörzbach  
  Phone +49 7937 80355-20  
  Fax +49 7937 80355-25  
  info@hds-gmbh.net  
  www.hds-gmbh.net
ebm-papst in America and Africa

**America**

- **Argentina**
  - ebm-papst de Argentina S.A.
  - Hernandarias 148 Lomas del Mirador
  - Pcia. de Buenos Aires (1752)
  - Phone +54 11 46576135
  - Fax +54 11 46572092
  - ventas@ar.ebmpapst.com
  - www.ebmpapst.com.ar

- **Brazil**
  - ebm-papst Motores Ventiladores Ltda.
  - Av. José Giorgi, 301 Galpões B6+B7
  - Condominio Logical Center
  - BR-06707-100 Cotia - São Paulo
  - Phone +55 11 4613-8700
  - Fax +55 11 4777-1456
  - vendas@br.ebmpapst.com
  - www.ebmpapst.com.br

- **Canada**
  - ebm-papst Canada Inc.
  - 1800 Ironstone Manor, Unit 2
  - CDN-Pickering, Ontario, L1W3J9
  - Phone +1 905 420-3533
  - Fax +1 905 420-3772
  - sales@ca.ebmpapst.com
  - www.ebmpapst.ca

- **Mexico**
  - ebm Industrial S. de R.L. de C.V.
  - Paseo de Tamarindos 400-A-5º Piso
  - Col. Bosques de las Lomas
  - MEX-Mexico 05120, D.F.
  - Phone +52 55 3300-5144
  - Fax +52 55 3300-5243
  - sales@mx.ebmpapst.com
  - www.ebmpapst.com.mx

**USA**

- **ebm-papst Inc.**
  - P.O. Box 4009
  - 100 Hyde Road
  - USA-Farmington, CT 06034
  - Phone +1 860 674-1515
  - Fax +1 860 674-8536
  - sales@us.ebmpapst.com
  - www.ebmpapst.us

- **ebm-papst Automotive & Drives, Inc.**
  - 3200 Greenfield, Suite 255
  - USA-Dearborn, MI 48120
  - Phone +1 313 406-8080
  - Fax +1 313 406-8081
  - automotive@us.ebmpapst.com
  - www.ebmpapst-automotive.us

**Africa**

- **South Africa**
  - ebm-papst South Africa (Pty) Ltd.
  - P.O. Box 3124
  - 1119 Yacht Avenue
  - ZA-2040 Honeydew
  - Phone +27 11 794-3434
  - Fax +27 11 794-5020
  - info@za.ebmpapst.com
  - www.ebmpapst.co.za
ebm-papst in Asia and Australia

Asia

China
ebm-papst Ventilator (Shanghai) Co., Ltd.
No. 418, Huajing Road
WaiGaoQiao Free Trade Zone
No. 2001, Yang Gao (N) Road
VRC-200131 Shanghai, P.R. of China
Phone +86 21 5046-0183
Fax +86 21 5046-1119
sales@cn.ebmpapst.com
www.ebmpapst.com.cn

Hong Kong
ebm-papst Hong Kong Ltd.
Unit No. 13.9 / F
Technology Park, 18 On Lai Street
Siu Lek Yuen, Shatin N.T.
Hong Kong - P.R. of China
Phone +852 2145-8678
Fax +852 2145-7678
info@hk.ebmpapst.com

India
ebm-papst India Pvt. Ltd.
26/3, G.N.T. Road, Erukkencherry
IND-Chennai-600118
Phone +91 44 25372556
Fax +91 44 25371149
sales@in.ebmpapst.com
www.ebmpapst.in

Indonesia
ebm-papst Indonesia
Representative Office
German Centre, 4th Floor, Suite 4470
RI-15321 Tangerang
Phone +62 21 5376250
Fax +62 21 5388305
salesdept@id.ebmpapst.com

Israel
Polak Bros. Import Agencies Ltd.
9 Hamefasim Street
IL-Kiryat Arie, Petach-Tikva 49514
Phone +972 3 9100300
Fax +972 3 5798679
polak@polak.co.il
www.polak.co.il

Japan
ebm-papst Industries Japan K.K.
12th Floor, Boxex S-3 Bldg.
3-20-8 Shinyokohama, Kohoku-ku
J-222-0033 Yokohama
Phone +81 45 47057-51
Fax +81 45 47057-52
info@jp.ebmpapst.com
www.ebmpapst.jp

Korea
ebm-papst Korea Co. Ltd.
6F, Trutec Bldg.
B 6-2, Digital Media City (DMC)
Sangam-Dong, Mapo-Gu
ROK-Seoul 121-270
Phone +82 2 366213-24
Fax +82 2 366213-26
info@kr.ebmpapst.com
www.ebmpapst.co.kr

Malaysia
ebm-papst Malaysia
Representative Office
Unit 12-2, Julian USJ Sentral 3
Persiaran Subang, Selangor Darul Ehsan
MAL-47600 Subang Jaya
Phone +60 3 8024-1680
Fax +60 3 8024-8781
salesdept@my.ebmpapst.com

Singapore
ebm-papst SEA Pte. Ltd.
No. 23 Ubi Road 4
#06-00 Olympia Industrial Building
SGP-Singapore 408620
Phone +65 65513789
Fax +65 68428439
salesdept@sg.ebmpapst.com

Taiwan
ETECO Engineering & Trading Corp.
10F-1, No. 92, TehWei Str.
RC-Tsow-Itn District, Kaohsiung
Phone +886 7 557-4268
Fax +886 7 557-2788
eteco@ms22.hinet.net
www.ebmpapst.com.tw